



Technical Support Line: (952) 985-5675 Email: sales@QA1.net

INSTALLATION INSTRUCTIONS

QA1 P/N 52122 '82-'92 F-Body Wonder Bar

TOOLS AND SUPPLIES REQUIRED

Floor Jack
Jack Stands
Ratchet & Socket Set

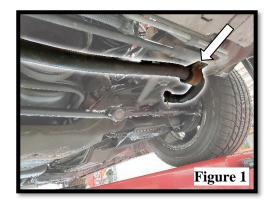
PRE INSTALLATION NOTES:

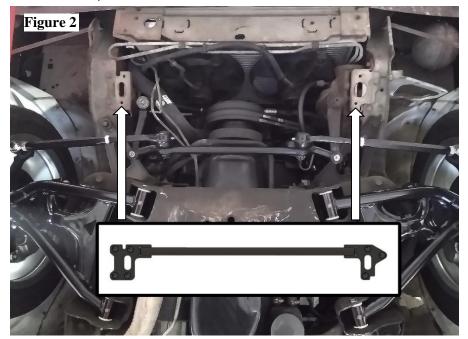
Consider upgrading to the QA1 Front Sway Bar (part number 52825)



INSTALLATION:

- 1. Raise the vehicle and support with jack stands on a stable surface.
- 2. Remove the sway bar frame brackets (if equipped). **(Figure 1)** This will allow enough room for the wonder bar to be installed.
- 3. Remove the factory wonder bar (if equipped).
- Remove the additional driver side bolt and two passenger side bolts. (Figure 2)
- 5. Install the wonder bar using the two passenger side outer holes and the drivers side outer hole with the included M10 bolts and washers. (The two inner holes on either side will be used for the sway bar mounting brackets.)
- 6. Install the sway bar frame brackets to the remaining inner holes using the included M10 bolts and washers. Torque all connections to 38 lb. ft.









QTY/KIT	DESCRIPTION	2ND DESCRIPTION	WHERE USED ON VEHICLE
7	BOLT, HEX, M10-1.5 X 35MM	CLASS 8.8, CLEAR ZINC, DIN 933	SWAY BAR/WONDER BAR TO FRAME
7	WASHER, FLAT, M10	10.5MM ID X 20MM OD X 2MM THICK, CLEAR ZINC, DIN 125	



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READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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